

## Sensor overloading

Sensor overloading is a common cause of “ski slope” data and simple to detect using the methods described below

A common problem in industrial vibration monitoring applications is sensor overload. For a given sensor sensitivity and powering, there is a limit to the total amount of vibration that can be measured (usually 50g to 80g for a 100 mV/g sensor). When the total vibration limit is exceeded, erroneous data will be produced. As shown in Figure 1, the time wave data will exhibit a clipped signal. The frequency data will show excessive low frequency vibration commonly known as a “ski-slope” effect, illustrated in Figure 2. This erroneous data will confuse data analysis and possibly lead to improper fault diagnosis.

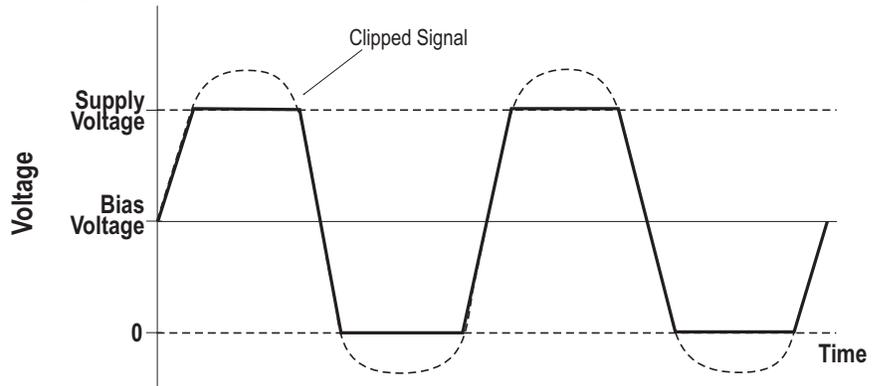


Figure 1: Signal overload and clipping

To test for sensor overload, a lower sensitivity sensor can be substituted. Use of a 10mV/g sensor, versus a 100mV/g unit, will provide 10 times the vibration range of 500 g’s, versus 50 g’s. The additional range will allow the user to accurately measure the total vibration present and select the most suitable sensitivity for the application. For many industrial applications, upgrading from an accelerometer with a vibration range of 50 g to 80 g’s is all that is required to prevent a sensor overloading condition. Testing with an accelerometer with a vibration range of 500 g will confirm the actual vibration level present, thereby confirming the need for the higher range (80 g) accelerometer.

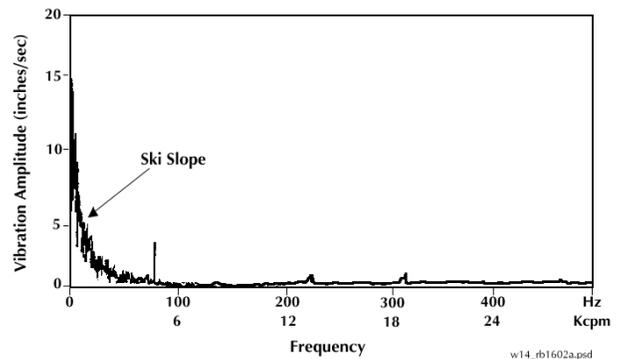


Figure 2: Low frequency “ski slope” distortion

Another test method is to use a “mechanical filter,” such as a piece of rubber or even a business card, which can be temporarily placed between the sensor and machine. This type of mechanism will filter out much of the high frequency vibration which may be overloading the sensor. If the clipping and ski-slope are no longer present, the original sensor was most likely overloaded.

Using an accelerometer with a lower sensitivity will provide enough range for the application. Beware, however, that a lower sensitivity accelerometer will give less output for a given vibration level (and lower signal to noise ratio) which may impair acquisition of low amplitude data. Also note that sensor overload is one of many causes of ski slope data.

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